



**FITTING INSTRUCTIONS FOR ECC0395PRO
RHS ALTERNATOR & OIL BREATHER COVER**



**THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.
SOME PARTS MAY BE SHOWN FOR CLARITY OF INSTRUCTIONS ONLY.**

DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING.

**IF IN ANY DOUBT WHEN FITTING OUR PRODUCTS, CONSULT ONE OF OUR DEALERS
OR HAVE FITTED BY A QUALIFIED TECHNICIAN.**

**PLEASE BE AWARE THAT THE PLASTIC SKIDDER IS ASSEMBLED IN POSITION FOR PACKAGING
PURPOSES ONLY. YOU WILL NEED TO REMOVE IT, PLACE 1 DROP OF BLUE THREAD LOCK TO
EACH BOLT AND REASSEMBLE ONTO THE ALUMINIUM ENGINE CASE COVER. DO NOT EXCEED
15NM OF TORQUE.**

DIGITAL COPIES OF THESE INSTRUCTIONS ARE AVAILABLE FROM:

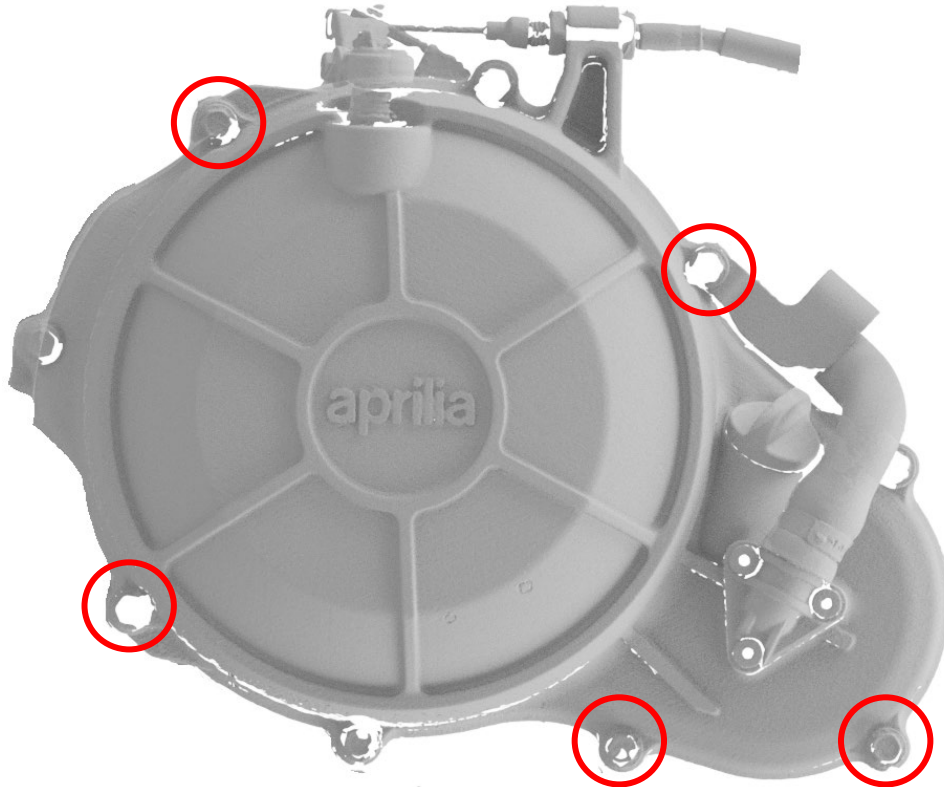
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<u>TOOLS REQUIRED</u>	<u>GENERAL TORQUE SETTINGS</u>
<ul style="list-style-type: none"> • Set of Metric Allen keys. • Metric Socket set. • Suitable Torque Wrench. 	<p>M4 BOLT = 8Nm</p> <p>M5 BOLT = 12Nm</p> <p>M6 BOLT = 15Nm</p> <p>M8 BOLT = 20Nm</p> <p>M10 BOLT = 40Nm</p> <p>M12 BOLT = 40Nm</p>

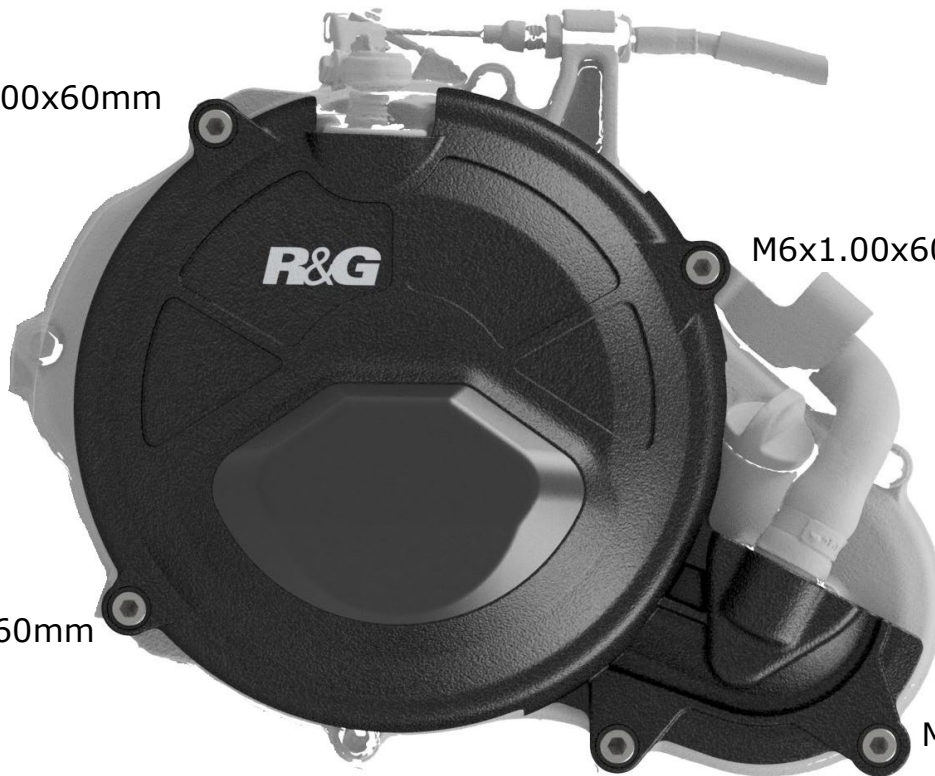
LEGEND

ITEM NO.	DESCRIPTION	QTY
ITEM 1	CECC0395PRO (R&G ALUMINIUM ENGINE CASE COVER)	1
ITEM 2	ECS0179 (SKIDDER ASSEMBLY)	1
ITEM 3	M6 x 1.00 x 35mm CAP HEAD BOLTS	2
ITEM 4	M6 x 1.00 x 60mm CAP HEAD BOLTS	3
ITEM 5	M6 x 12MM O/D WASHER	5
ITEM 6	M5 x 0.80 x 12mm CSK BOLTS	4



PICTURE 1

M6x1.00x60mm



M6x1.00x60mm

M6x1.00x60mm

M6x1.00x35mm

M6x1.00x35mm

PICTURE 2

R&G

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FITTING INSTRUCTIONS

- Ensure the engine is cold before proceeding with the fitting of the R&G cover.
- Affix the skidder (**ITEM 2**) to the Case cover (**ITEM 1**) using the M5 bolts (**ITEM 6**), ensuring the bolts are torqued to spec shown on page 2.
- Remove the OEM engine case bolts as highlighted in **PICTURE 1**. DO NOT REMOVE ALL OF THE CASE BOLTS.
- Offer the Engine case cover into position.
- With engine cover in position, place an M6 washer (**ITEM 5**) over each of the provided bolts.
- Ensuring to follow the bolt pattern guide shown in **Picture 2**, use the 5 x bolts (**ITEMS 3 & 4**) provided to secure **ITEM 1** as shown in **PICTURE 2**.
- With a hex tool tighten the bolts equally so that they pull the cover into place. DO NOT FULLY TIGHTEN.
- Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten.
- It is suggested that you check the tightness of the mounting bolts on a regular basis such as when cleaning or once a month.
- R&G will accept no liability if the above procedure and torque settings are not followed.

SKIDDER REPLACEMENT

If your skidder is showing signs of wear and needs replacing, please follow the following steps:

- Remove the 4 x CSK bolts (**ITEM 6**) from the reverse side of engine case cover, this will allow the skidder to be separated from the engine case cover.
- Slot the replacement skidder (**ITEM 2**) into the skidder shaped recess on the front of the engine case cover and secure using 4 x CSK bolts supplied with the replacement skidder.

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Returns must be pre-authorized (if not pre-authorized the return will be rejected). Goods may only be returned direct to us if they were purchased direct from us (customer must prove if necessary). Otherwise to be returned to original vendor. Goods must be in re-sellable condition, in the opinion of R&G. All returns are subject to a 25% restocking and handling fee (25% of the gross value exc. P&P - at the prevailing price at time of purchase). The customer must pay any and all carriage charges. No returns of discontinued products, unless within 14 days of purchase. This policy does not affect your statutory rights and does not refer to faulty goods.

R&G

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NOTICE DE MONTAGE POUR ECC0395PRO
COUVERCLE D'ALTERNATEUR ET DE RENIFLARD D'HUILE CÔTÉ DROIT



CE KIT CONTIENT LES ARTICLES ILLUSTRÉS ET ÉTIQUETES SUR LA PAGE.
CERTAINES PARTIES PEUVENT ÊTRE PRÉSENTES UNIQUEMENT POUR LA CLARTE DES INSTRUCTIONS.
NE PAS PROCÉDER AU MONTAGE TANT QUE VOUS N'ÊTES PAS SÛR QUE TOUTES LES PIÈCES SOIENT
PRÉSENTES.

VEUILLEZ LIRE TOUTES LES INSTRUCTIONS AVANT DE CONTINUER.
**EN CAS DE DOUTE LORS DU MONTAGE DE NOS PRODUITS, CONSULTEZ UN DE NOS
REVENDEURS OU FAITES APPEL À UN TECHNICIEN QUALIFIÉ.**

**VEUILLEZ NOTER QUE LE CACHE DE PROTECTION EN PLASTIQUE EST UNIQUEMENT
ASSEMBLÉ POUR L'EMBALLAGE. VOUS DEVREZ LE RETIRER, PLACER 1 GOUTTE DE FREIN
FILET SUR CHAQUE BOULON ET LE REMONTER SUR LE COUVERCLE DU CARTER MOTEUR
EN ALUMINIUM. NE PAS DÉPASSER 15 NM DE COUPLE.**

NOTICE DISPONIBLE AU TÉLÉCHARGEMENT SUR :
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<u>OUTILS REQUIS</u>	<u>VALEURS DE SERRAGE</u>
<ul style="list-style-type: none"> • Clés Allen. • Clé métrique. • Clé dynamométrique. 	M4 BOULON = 8Nm M5 BOULON = 12Nm M6 BOULON = 15Nm M8 BOULON = 20Nm M10 BOULON = 40Nm M12 BOULON = 40Nm

LÉGENDE

ARTICLE NO.	DESCRIPTION	QTÉ
ARTICLE 1	CECC0395PRO (PROTECTION CARTER MOTEUR R&G EN ALUMINIUM)	1
ARTICLE 2	ECS0179 (CACHE DE PROTECTION)	1
ARTICLE 3	M6 x 1.00 x 35mm BOULONS	2
ARTICLE 4	M6 x 1.00 x 60mm BOULONS	3
ARTICLE 5	M6 x 12MM RONDELLE	5
ARTICLE 6	M5 x 0.80 x 12mm CSK BOULONS	4

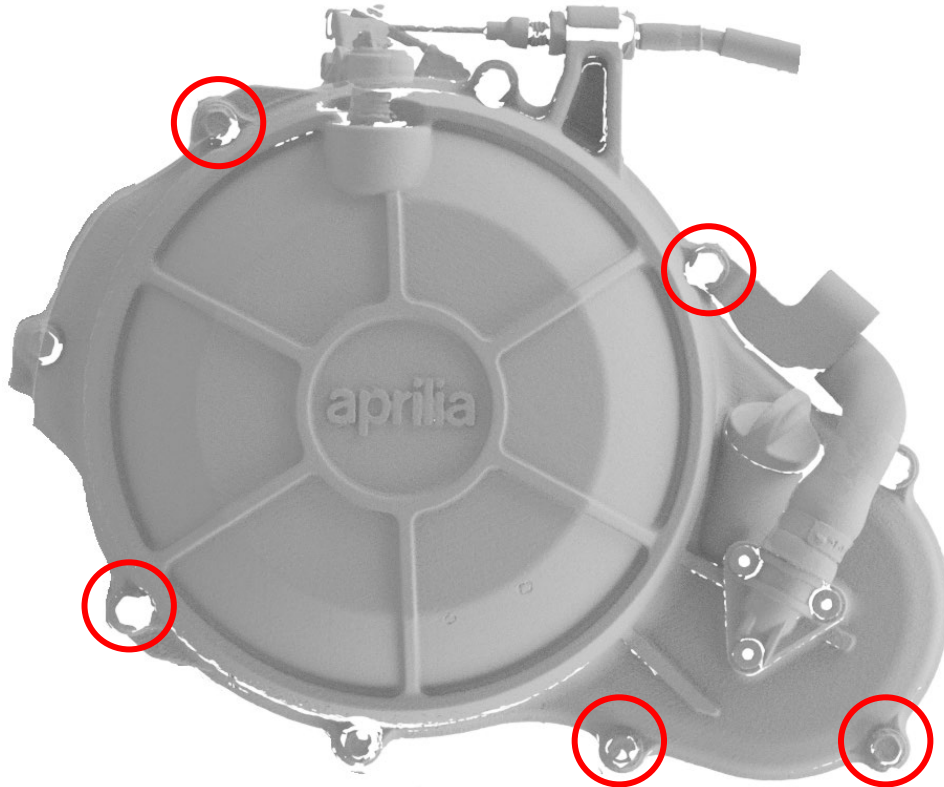
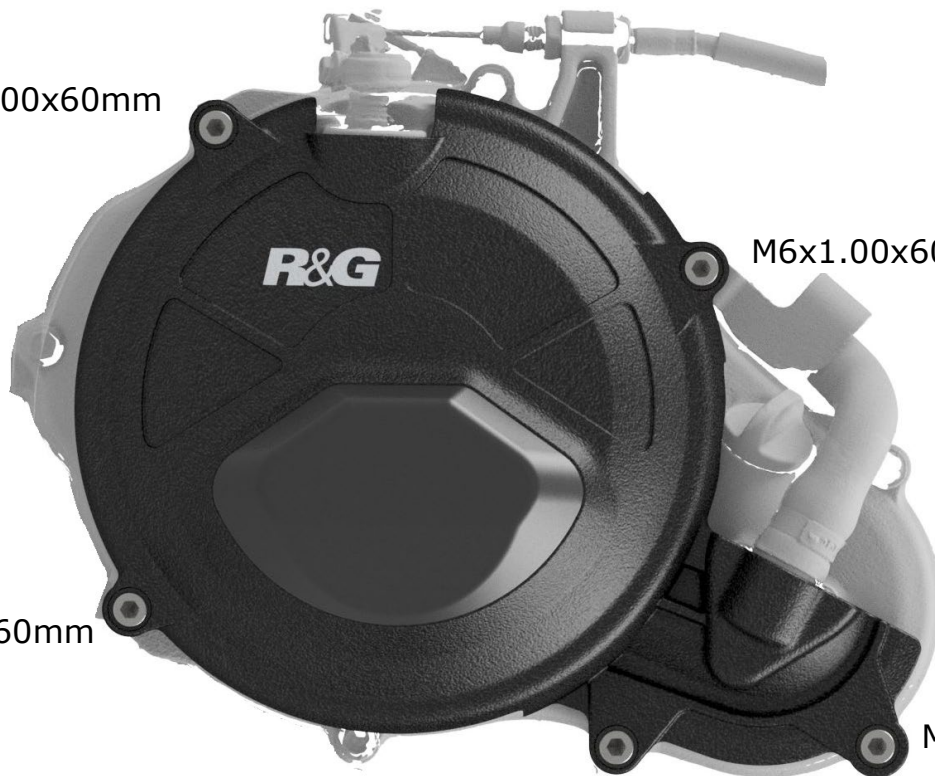


PHOTO 1

M6x1.00x60mm



M6x1.00x60mm

M6x1.00x60mm

M6x1.00x35mm

M6x1.00x35mm

PHOTO 2

R&G

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NOTICE DE MONTAGE

- Assurez-vous que le moteur soit froid avant de procéder à la pose du couvercle R&G.
- Fixez le cache (ARTICLE 2) au couvercle du carter (ARTICLE 1) à l'aide des boulons M5 (ARTICLE 6), en vous assurant que les boulons soient serrés conformément aux spécifications indiquées à la page 2.
- Retirez les boulons du carter moteur d'origine comme indiqué sur la PHOTO 1. **NE RETIREZ PAS TOUS LES BOULONS DU CARTER.**
- Mettez le couvercle du carter moteur en position.
- Une fois le couvercle moteur en position, placez une rondelle M6 (ARTICLE 5) sur chacun des boulons fournis.
- En vous assurant de suivre le guide de modèle de boulon illustré sur la PHOTO 2, utilisez les 5 boulons (ÉLÉMENTS 3 et 4) fournis pour fixer l'ÉLÉMENT 1 comme indiqué sur la PHOTO 2.
- À l'aide d'un outil hexagonal, serrez les boulons de manière égale afin qu'ils tirent le couvercle en place. **NE SERREZ PAS COMPLÈTEMENT.**
- Enfin, utilisez une clé dynamométrique réglée à 10 N/m (7 Lb/ft) pour serrer complètement.
- Il est suggéré de vérifier régulièrement le serrage des boulons de montage, par exemple lors du nettoyage ou une fois par mois.
- R&G n'acceptera aucune responsabilité si la procédure et les réglages de couple ci-dessus ne sont pas suivis.

CACHE DE RECHANGE

Si votre cache de protection montre des signes d'usure et doit être remplacé, veuillez suivre les étapes suivantes :

- Retirez les 4 boulons CSK (ARTICLE 6) de l'arrière du couvercle du carter moteur, cela permettra de séparer le cache du couvercle du carter moteur.
- Insérez le cache de remplacement (ARTICLE 2) dans le renforcement en forme de cache à l'avant du couvercle du carter moteur et fixez-le à l'aide des 4 boulons CSK fournis avec le cache de remplacement.

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